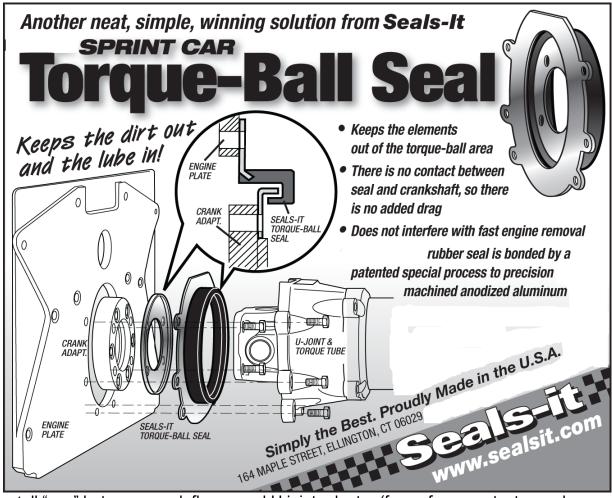
TBS2A07 SEALS-IT TORQUE BALL SEAL "DMI" STYLE

This design is for a Chevrolet crankshaft with 3.580" bolt pattern (2 piece rear main seal style).

The bell housing casting should be a "DMI" steel type or similar.

("MPD" type steel housing use TBS1A07).

The engine plate should be a 3/8" nominal thickness (+/- 1/64") and should have a 6.0" (+/- 1/64") thru hole.



Install "cup" between crank flange and U joint adapter (face of cup contacts crank flange).

Lip of cup should point towards the back of the car.

The rubber on the seal goes to the inside of the bell housing casting. Check for interference – you may have to remove small amounts of material near bolt clearance areas on the inside of casting to ensure cup and seal do not touch.

These guide lines refer to the following:

- TBS2A07 Torque ball seal assembly seal and cup DMI style housing
- TBS2S07 Torque ball seal only no cup DMI style
- TBS2C07 Torque ball cup only (hard coated) no seal DMI style